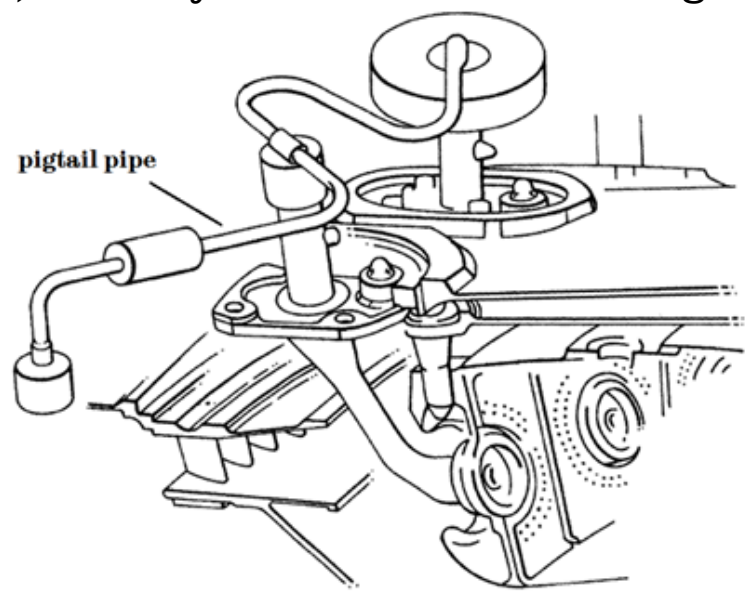




Background

Basic Features of rigid structures:

- (1) Structure moves significantly under vibration but experiences very **LOW dynamic strain**.
- (2) Flexibility in one direction is not significantly higher than the others.



Engineering Scenario: Fuel pigtail pipe [1], [2]

- (1) Operating temperature: 250-310°C
- (2) Peak amplitude: >300g
- (3) Excitation: Flowing fluid and casing transferred vibration

$$[M_s]\{x\} + [C_s]\{x\} + [K_s]\{x\} = [M_f]\{x\} + [C_f]\{x\} + [K_f]\{x\} + \{G\}$$

Negative damping Mode coupling

TMW PD

Tangled metal wire particle dampers :

- (1) A Perspex cylinder cavity was used to contain the particles
- (2) The mass ratio of particles and cavity is approx. 5%.



Damping estimation: [5]

- (1) Complex power method
 $P(\omega) = F(\omega)V^*(\omega) = \frac{1}{2}[X^2c\omega^2 + jX^2\omega(-m\omega^2 + k)]$
- (2) Loss factor
 $\eta = \frac{\text{Re}(P(\omega))}{\text{Im}(P(\omega))}$

Key findings:

- (1) **NO** significant energy loss was identified for this damper.
- (2) The **lack of significant deformation** of the particles and the **LOW OVERALL MASS** of particles present

		Excitation frequency (Hz)					
		50	70	100	150	200	300
Excitation Level (g)	0.3	0.0048	0.0017	0.000304	0.0125	0.000478	0.0016
	1	0.0016	0.000324	0.0039	0.0126	0.0053	0.0031
	3	0.0029	0.000307	0.0019	0.0151	0.0058	0.0068
	5	0.007	0.0029	0.006	0.0122	0.0098	0.0122
	10	0.0144	0.0038	0.015	0.0081	0.0044	0.0035

Energy loss for TWMPD (η)

Aim and Objectives

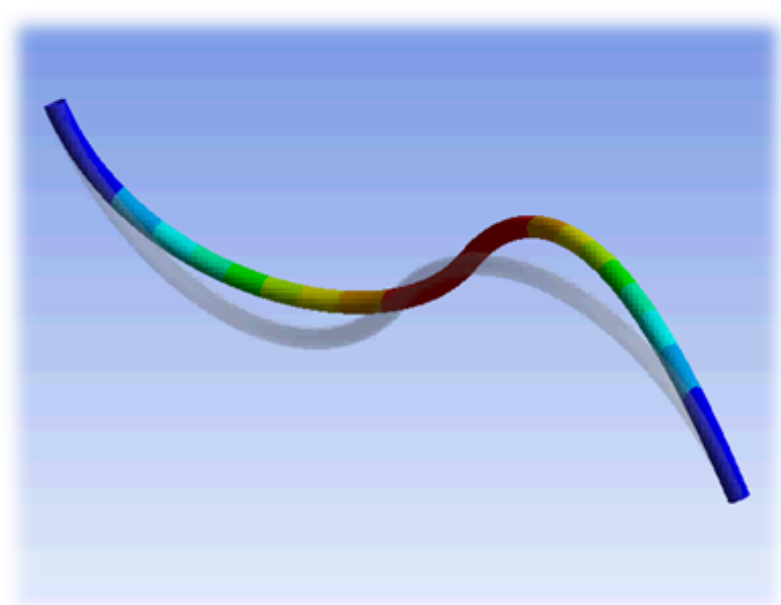
Aim:

Develop **DAMPING** techniques that are suitable for reducing **RIGID** structure vibration

- STRAIN-BASED damping techniques are **NOT** suitable
- Occupy LESS space in the mechanical structure
- GROUNDED damper is also **NOT** considered.

Objectives:

- mitigate **MULTI-MODE, MULTI-DIRECTIONAL** vibration
- endure high **STRESS** and **THERMAL** load
- adapt to **BROAD** frequencies



Tangled Metal Wire

Tangled metal wire particles (TMWP) :

- (1) Definition: porous material formed by compressing helical wires together in a mould [3]
- (2) Features: light weight, temperature insensitive.
- (3) From quasi-staic compressive test, the energy loss factor is up to 0.2 over a wide temperature ranges. [4]

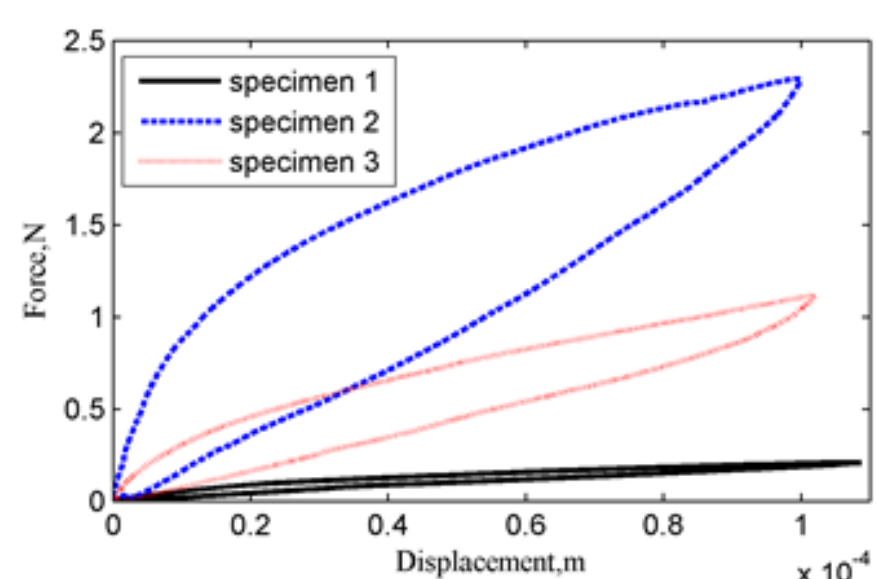


Current problems

- (1) **Accurate model** for damping of these particles has not been established.
- (2) **Damping mechanism** for these particles remain uncertain.

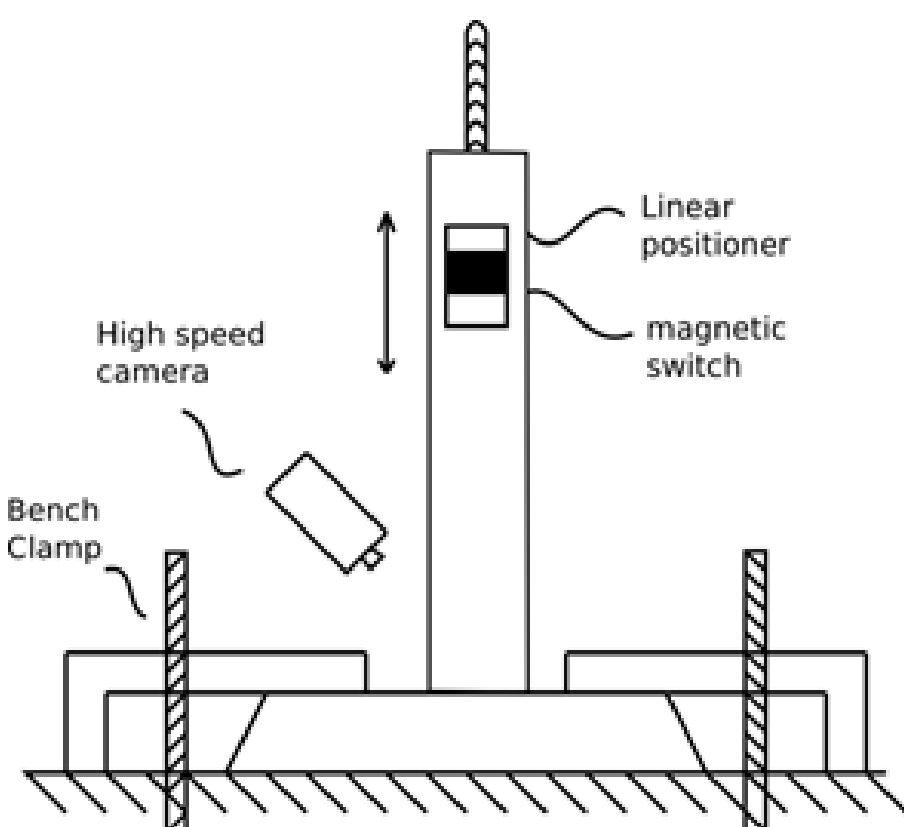
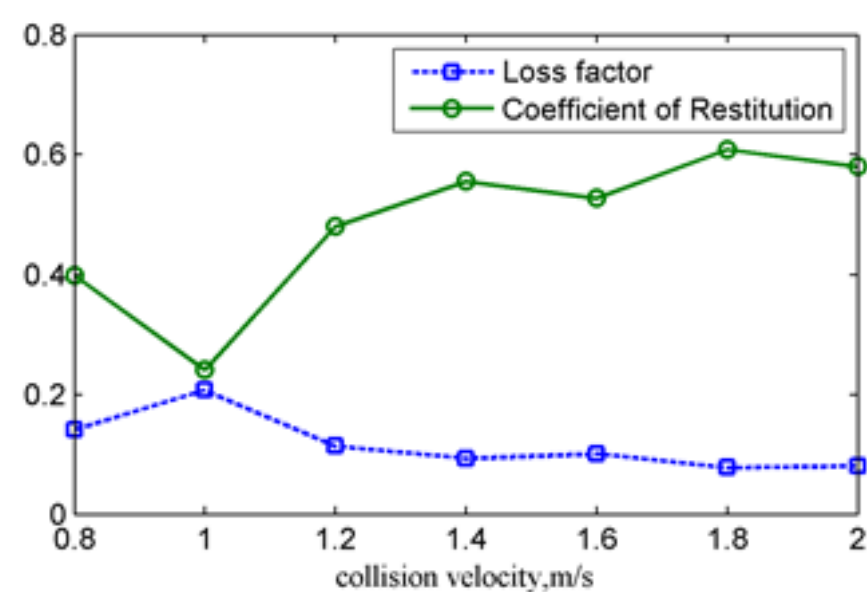
Individual TMWPs: Dynamic tensile test

- The stiffness appears to vary between particles
- The stiffer particles provide greater relative energy loss.
- Particles show a **SOFTENING BEHAVIOUR** with dynamic amplitude



Individual TMWPs: Drop - rebound test

- Lower loss factor -> deformation is dominated by **ELASTIC DEFORMATION** rather than interwire friction

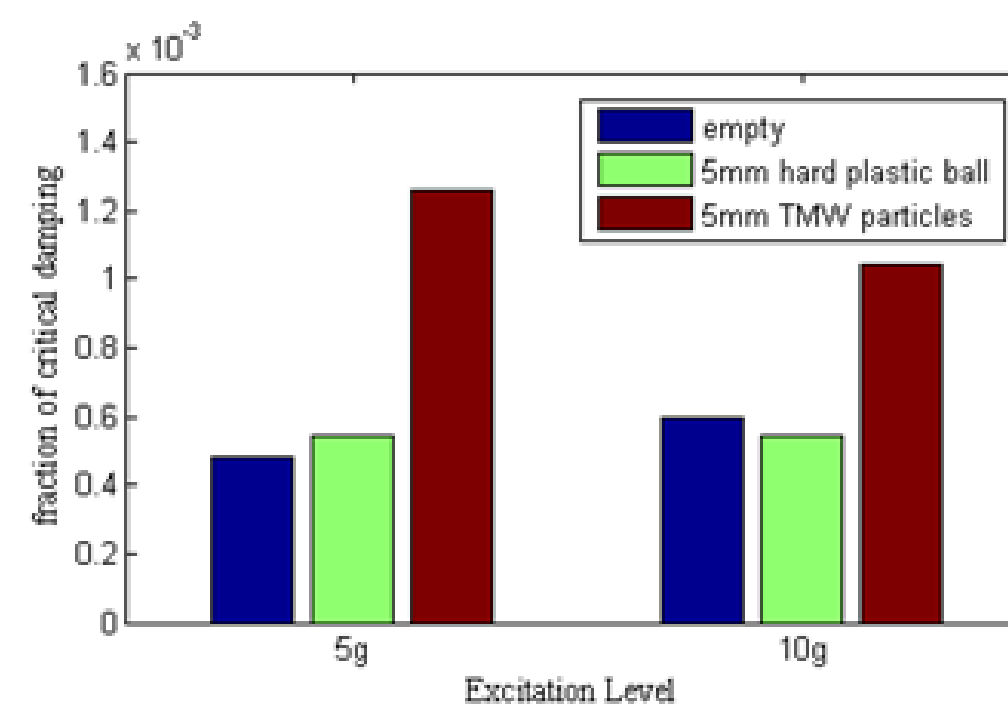
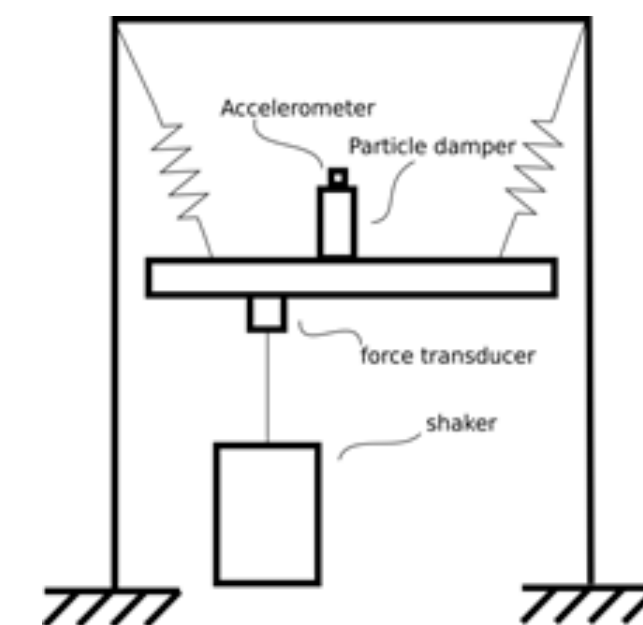


Box beam with TMWP

TMW Particle damper : Particle mode

Test configuration:

- (1) For box beam with TMW particle dampers, a shaker test was arranged
- (2) The performance of TMWPD is compared with the hard plastic sphere PD.



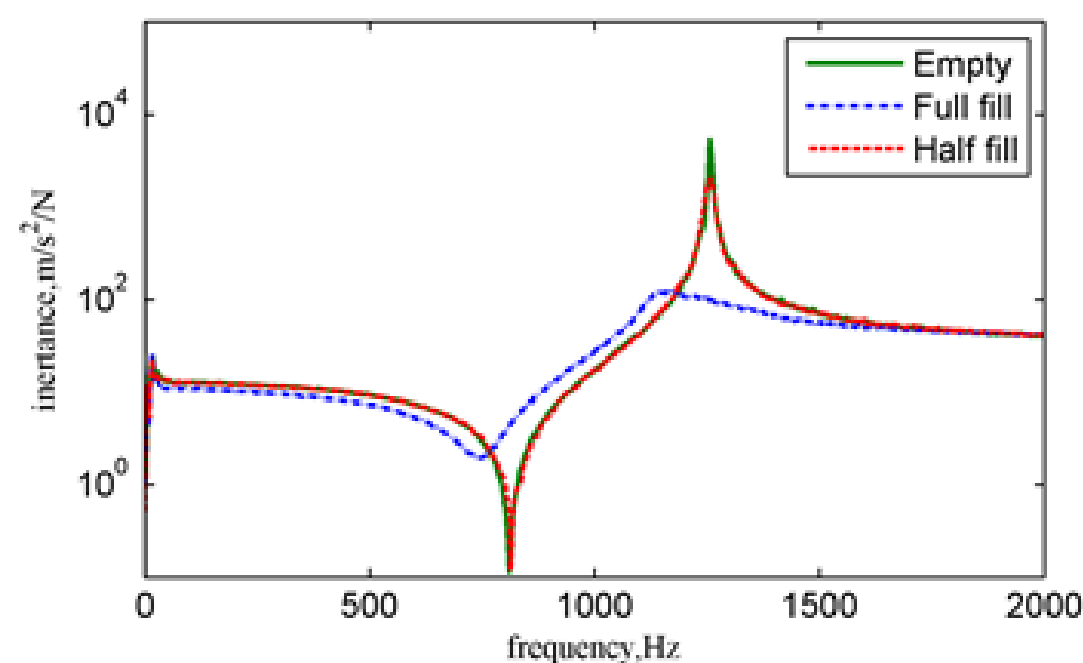
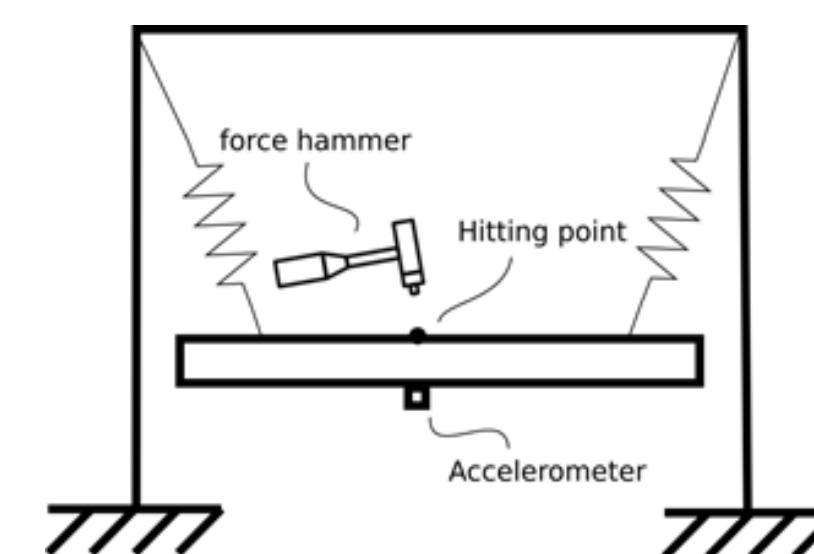
Key findings

- (1) Overall damping levels are **LOW**
- (2) TMW particles did increase damping by a **SMALL AMOUNT**.
- (3) Sliding and rotation can be observed during experiment

TMW as granular filler: Wave mode

Test configuration:

- (1) For box beam with TMW particle dampers, a tap test was arranged to identify the performance of TMW fillers
- (2) The self-weight of TMW filled beam is located between Aluminium swarf and mild steel swarf filled ones.



Key findings

- (1) Fraction of critical damping for this box beam was approximately **6%**
- (2) **TRANSVERSE** internal vibration modes were activated.
- (3) The performance dropped dramatically when the hollow structure is not fully filled

Concluding Remarks

- (1) TMW particles have the capability to work as both as particle dampers and granular fill.
- (2) A particle damper containing TMW particles is not effective due to the low inertia of TMW particles.
- (3) Useful level of damping observed if TMW particles can develop internal wave modes within the granular medium

Reference

- [1] Tang, N., "Vibration control for rigid structures," Mphil transfer report, Department of Mechanical Engineering, University of Sheffield, 2014.
- [2] Tomlinson, G.R., "Particle vibration damper", Patents, 2003
- [3] Chegodayev, D.E., "The designing of components made of metal rubber", Beijing: Industry Publishing Company of National Defence, 2000.
- [4] Chandrasekhar, K., Rongong, J. A., & Cross, E. J., "Frequency and amplitude dependent behaviour of tangled metal wire dampers." Proceedings of International Conference on Noise and Vibration Engineering, Belgium, Sep 2014, pp 559-572
- [5] Wong, C. X., Daniel, M. C., and Rongong, J. A., "Energy dissipation prediction of particle dampers." Journal of Sound and Vibration 319.1 (2009), pp. 91-118.